

## Vehicle Maintenance and Repair Fact Sheet

### ***Background***

Vehicle repair shops generate regulated waste, either from the services they provide, such as fluid replacement, or from operations they perform, such as parts washing. Some common waste types include:

Degreasers	Spent solvents
Engine fluids (oil, antifreeze)	Paints and thinners
Floor dust	Paper products (masking paper, cardboard, office paper.)
Floor wash water	Rags and absorbents
Lead acid batteries	Refrigerants
Metal parts/scrap	Tires
Oily waste sump sludge	

Here are some options vehicle maintenance and repair companies can use to reduce waste.

### ***Train Employees to use Good Housekeeping Practices***

- Implement spill prevention measures to reduce products from entering the environment.
- Perform preventative maintenance on equipment and vehicles.
- Check incoming vehicles for leaking fluids. Use drip pans to prevent spillage.
- Prevent non-hazardous material from getting contaminated by segregating waste streams.
- Monitor your inventory in storage to reduce accumulation of over-age products.
- Implement a “first-in first-out” policy.

### ***Substitute Materials***

- Look for ways to replace solvents with water based cleaners.
- Substitute detergent-based solutions for caustic solutions when cleaning.
- Substitute non-asbestos brake lining for asbestos brake lining.
- Purchase materials in non-aerosol form.
- Use biodegradable floor cleaners.
- Use non-chlorinated brake cleaners.

### ***Modify Processes***

- Pre-rinse parts with spent cleaning solution.



- Remove parts slowly after immersion in solvent solution to prevent spillage.
- Use a still rinse solvent sink rather than a free running rinse.
- Cover or plug solvent sinks when not in use to prevent evaporation.
- Replace solvent parts washers with a hot water washer or jet spray.
- Place cleaning equipment in a convenient location near the service bays to reduce drips and spills.
- Change spray-painting process to high volume, low pressure process which will minimize paint lost due to over-spray.

### ***Recycle***

- Recyclable waste streams should be segregated to prevent cross-contamination.
- Oils and antifreeze should be collected and recycled.
- Lease or purchase solvent sinks and recycle solvent on or off site.
- Send tires, batteries, and metal parts to a recycler.
- Contract a linen service that will supply clean rags and collect dirty ones for washing.
- Purchase a recycling system to recover refrigerant. Reuse containers within the facility or through a drum salvage company.
- An oil/water separator should be used before water is diverted to sewer.

### ***For More Information, Please Contact:***

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